



U L T R A - P U R E

**WATER**

**POLISHING SYSTEM**

(Gujarat)



# CLIENT OVERVIEW

A prestigious scientific research institute in Gujarat specializing in high precision plasma and pharmaceutical research, requiring consistent and ultra-pure water quality to uphold experimental integrity and regulatory compliance.





# PROJECT OVERVIEW

**WOG Technologies** was entrusted with the design, engineering, & commissioning of a 240 m<sup>3</sup>/day Ultra-Pure Water Polishing System. The system was developed to meet  $< 0.2 \mu\text{S}/\text{cm}$  conductivity &  $\geq 5 \times 10^{12} \text{ M}\Omega \cdot \text{cm}$  resistivity, in full compliance with pharmacopeial standards & research-grade water norms.

01

WATER CAPACITY

240 m<sup>3</sup>/day

02

CONDUCTIVITY

$< 0.2 \mu\text{S}/\text{cm}$

03

RESISTIVITY

$\geq 5 \times 10^{12} \text{ M}$

04

STANDARDS MET

Pharmacopeial &  
Research  
Grade Water





# CHALLENGES

- Meeting pharmacopeial & ASTM Type I water standards crucial for pharmaceutical & R&D applications.
- Seamless integration with legacy laboratory infrastructure and distributed research loops.
- Ensuring continuous uptime, zero contamination, & dissolved oxygen (DO) 0.1 ppm in sensitive applications.

01

**WATER STANDARDS**  
Pharmacopeial + ASTM Type I

03

**UPTIME + CONTAMINATION**  
Continuous, Zero Contamination

02

**SYSTEM INTEGRATION**  
Legacy Lab Infrastructure

04

**DISSOLVED OXYGEN (DO)**  
≤ 0.1 ppm





# SOLUTIONS

- Custom-Engineered Water Polishing System (WPU) including:
  - Three independent polishing loops designed for tailored outlet water quality per application.
  - Advanced ion exchange (SAC/SBA/MB) and Electrodeionization (EDI) modules, with precise DO control.
  - Implementation of real-time monitoring, auto-regeneration, and redundancy to ensure uninterrupted output.



# TECHNOLOGIES USED

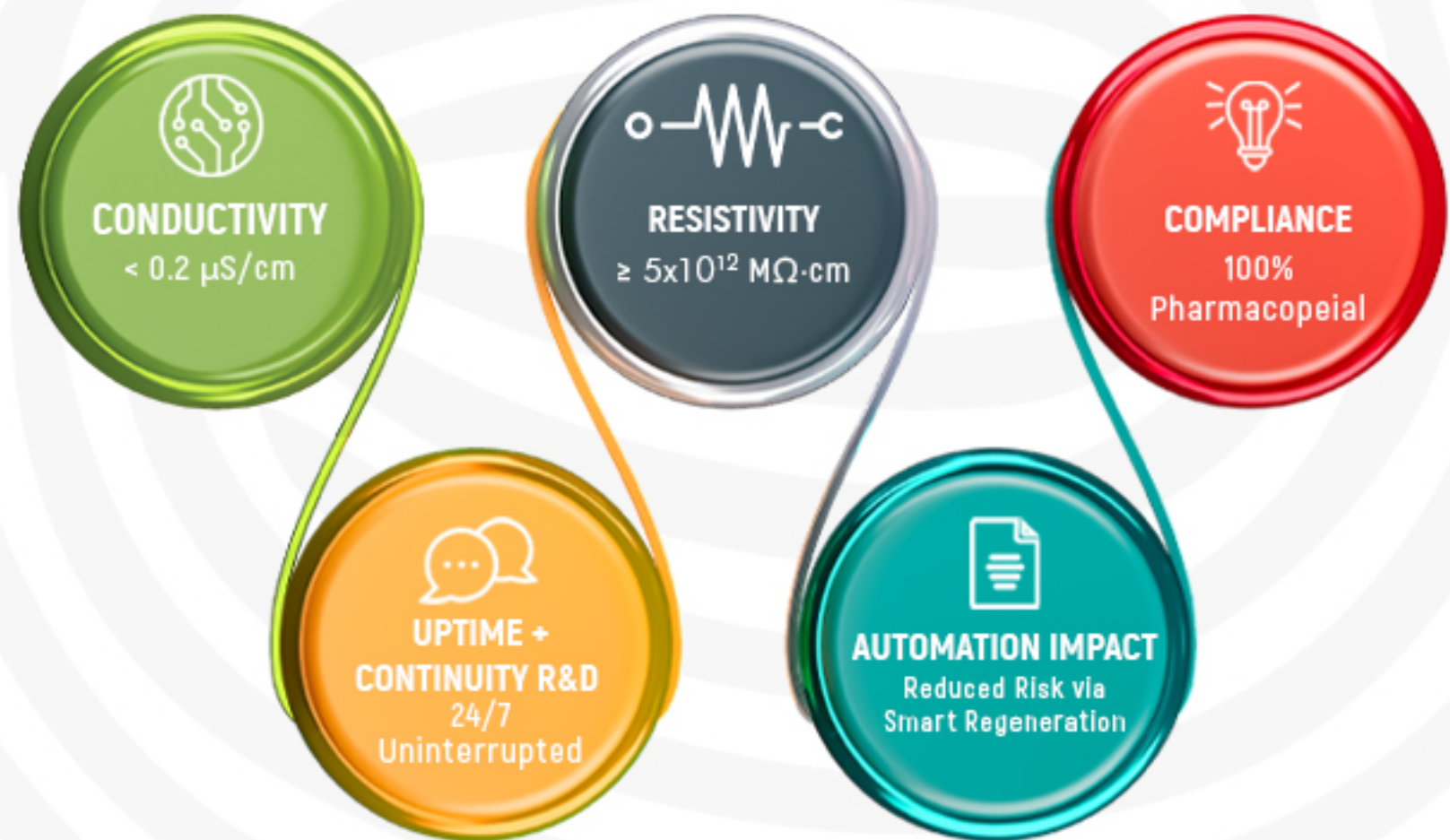
- Multi-Grade & Activated Carbon Filters with automatic backwash logic
- Strong Acid Cation (SAC) & Strong Base Anion (SBA) exchangers with CO<sub>2</sub> degasser
- Advanced Mixed Bed Units (MB) and Electrodeionization (EDI) modules
- Dissolved Oxygen (DO) removal systems and integrated air scourers
- Real-time instrumentation & auto-regeneration cycles using bed volume/hour metrics





# RESULTS

- Achieved outlet water quality of  $< 0.2 \mu\text{S}/\text{cm}$  conductivity &  $\geq 5 \times 10^{12} \text{ M}\Omega \cdot \text{cm}$  resistivity.
- Fully compliant with scientific & pharmaceutical water requirements.
- Supported uninterrupted, high-precision R&D operations.



# IMPACT

- Delivered stable ultra-pure water for high-stakes plasma & pharmaceutical experiments.
- Ensured 100% compliance with pharmacopeial water quality standards.
- Supported long-term scalability & operational resilience for critical R&D activities.